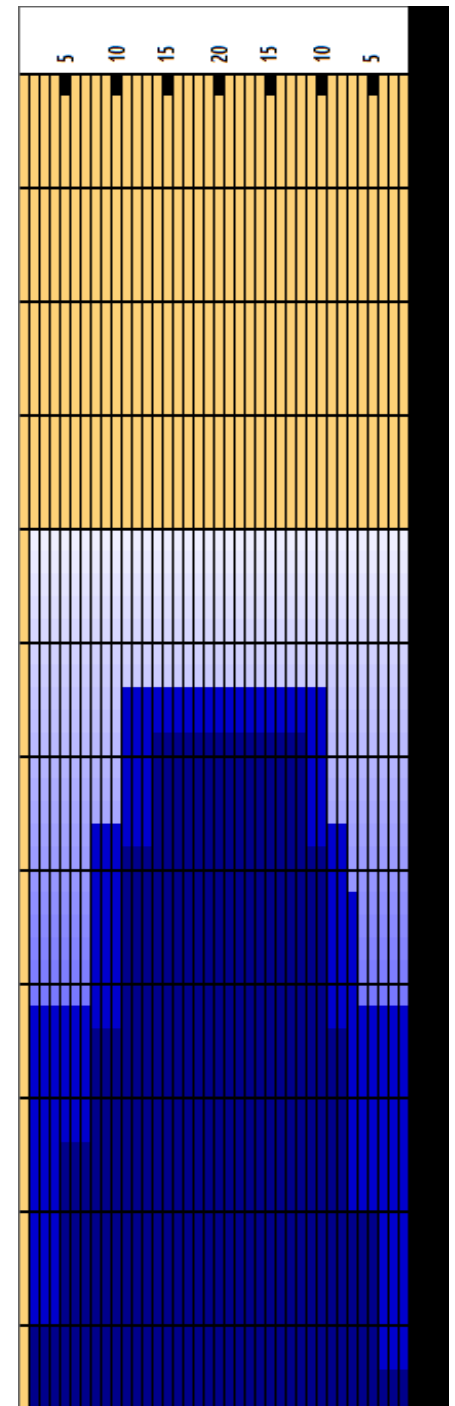


Oil Pattern Distance	40	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	18.75 mL	Reverse Oil Total	12.85 mL	Volume Oil Total	31.6 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	2L	5R	1	14	3	A	34	3.9	5.8	1.9	1700
3	5L	5R	2	18	3	A	62	5.8	10.9	5.1	3100
4	5L	8R	1	18	3	A	28	10.9	13.4	2.5	1400
5	8L	8R	2	18	3	A	50	13.4	18.5	5.1	2500
6	11L	10R	3	18	3	A	60	18.5	26.1	7.6	3000
7	14L	12R	2	18	3	A	30	26.1	31.2	5.1	1500
8	2L	2R	0	18	3	A	0	31.2	34.0	2.8	0
9	2L	2R	0	22	3	A	0	34.0	40.0	6.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	A	0	40.0	33.0	-7.0	0
2	11L	10R	2	22	3	A	40	33.0	26.8	-6.2	2000
3	8L	8R	1	18	3	A	25	26.8	24.3	-2.5	1250
4	8L	7R	2	18	3	A	52	24.3	19.2	-5.1	2600
5	2L	2R	1	18	3	A	37	19.2	16.7	-2.5	1850
6	4L	4R	2	14	3	A	66	16.7	12.8	-3.9	3300
7	2L	2R	1	14	3	A	37	12.8	10.9	-1.9	1850
8	2L	2R	0	14	3	A	0	10.9	0.0	-10.9	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.45	1.28	1.02	1	1.19	2.61

